

## **PRO PAD INSTALLATION GUIDE** **(2 PIECE SEAT WITH BUTTONS)**

### **Tools needed:**

#### **Part One:**

- Staple remover
- Needle nose pliers

#### **Part Two:**

- Marker
- Hand sander
- Small electric router or Electric knife
- Scissors or razor blade
- Baby powder

#### **Part Three:**

- Needle nose pliers
- Latch hook
- Staple gun

#### **Other:**

- 3M Spray Adhesive
- 2 yards of 1/4" foam

### **Part One: Disassembling the Seat**

1. Remove staples by loosening them with the staple remover then use your needle nose pliers to fully remove the staples from underside of the seat.
2. After all the staples are removed simply remove the outer covering by peeling back the outer edges starting from the outside and working inward. Note: cover may not come off due to fasteners on the underside.
3. Remove pan (bottom part of seat). After pan is removed fasteners should be visible. Remove plastic covering (if any) to reveal plastic fasteners. Remove the washers from the fasteners with your needle nose pliers.
4. Once all washers are removed carefully work plastic fasteners back through the foam to totally disengage the cover from the foam padding. You should now have your seat in three separate pieces: a top cover, foam padding and bottom pan.
5. Set the top cover and bottom part to the side. We only need to concentrate on the foam padding for the next part.

### **Part Two: Inserting the PRO PAD**

1. Place PRO PAD on foam padding at desired area. Using a marker, make an outline of the PRO PAD on the foam area to provide guidelines for where to route out the foam padding. Remember the PRO PAD can be cut with a pair of scissors using a silicon spray as a lubricator to give you the exact shape you need.
2. Before routing the out the foam padding, use the hand sander to level the areas of the padding. This is needed to prevent humps or lumps underneath the insert.
3. Using your router, or electric knife remove the foam padding (depth of 7/16th" to 1/2") within the lines of the outline. Then using your sander smooth out all rough edges inside the cavity.  
**\* The Pad's skin needs to be prepped prior to gluing, using mineral spirits, wipe the surface on top and bottom and let dry. This insures maximum adhesion.**
4. Now, using vinyl cement glue or 3M adhesive, place an adequate amount of glue in the middle of the area where the PRO PAD will be placed. This will keep the PRO PAD secure while you finish the installation process.
5. Place the foam insulation cover on the PRO PAD on the whole seat then trim to the seat shape, apply a small amount of spray adhesive to secure, while proceeding with the rest of installation.
6. After you have inserted both the front and the rear PRO PAD's. It is now time for reinstallation of the seat cover.

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continued

### **Part Two - continued**

7. Before you put your cover back on you will notice that the PRO PAD may now be covering the small holes in which the plastic fasteners will go through. Using your scissors or razor blade cut the PRO PAD to make the correct size of the hole that will enable the fastener to be fed through. You will note that the cut area is sticky. To provide safe passage of the fastener through the hole, place a small amount of baby powder on the hole. This reduces the stickiness and allows the fastener to slide right through.

### **Part Three: Reinstalling Your Seat Cover and Bottom Pan**

1. Before placing your cover on top of the padding, beginning by feeding the plastic fasteners back through the appropriate holes. Using your latch hook, pull the fasteners all the way back through the hole and fastener the plastic washer back on with your needle nose pliers.

2. Do this for each of the plastic fasteners, then you are ready to complete the assembly process.

3. With the fasteners in place, pull the cover back over the foam padding and at the same time replacing the bottom cover.

4. With your staple gun insert 8-9 staples to keep the cover in place. Check to make sure the cover is in place and square with the bottom pan. Please turn the seat over to make sure the cover is centered on the pan.

5. Lastly, complete the installation by stapling down the cover all the way around the bottom of your seat cover.

6. You can now re-attach your seat to your bike and enjoy the comfort of a PRO PAD insert.

### **Part Four: Notes on Installation**

1. A few seats have a foam liner below the cover. This foam may be used with the PRO PAD insert minimize the routing out the foam seat.

2. If your seat has rivets and you need to remove those to begin and complete the installation, be sure and make notes as to where they were removed.

3. Buttons or tufted seats can be tricky, but can be done if care is taken in removing the buttons or fasteners. Follow the above instructions in reattaching the buttons or fasteners.

4. Finally, if you have any questions, please call PRO PAD at 1-800-403-2714.

Congratulations on a job well done!!